

# Historical North-Italian Mineral Water Spring





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This presentation outlines an opportunity for investment in the Italian mineral water sector. The operation involves the acquisition and development of a historic spring and well, with the goal of establishing a new bottling facility in Northern Italy.

- **Activity:** Mineral Waters (Beverage Industry)
- **Location:** Northern Italy (specifically North-West area)
- **Transaction Range:** > €5 Million
- **Operation Start:** Construction start is targeted for Q4 2026.

The project is based on an existing source with high organoleptic qualities, placing it among the best springs in Italy.

Characteristic	Source Potential
Spring	50 million liters/year
Well	1.2 billion liters/yea
Spring Elevation	1,400 meters above sea level (mslm)

### Key Water Qualities

- **Classification:** Minimally mineralized, microbiologically pure water.
- **Taste:** Light on the palate, delicate flavor.
- **Health Benefits:** Low mineral content, particularly low in sodium, which stimulates diuresis. It is indicated for those suffering from hypertension and for infant feeding. It is also useful for preventing kidney stones.

Chemical Parameter	Value
Fixed Residue at 180 ca	45~mg./l (Must not exceed 50~mg./l
Nitrates	3.95~mg./l

BUSINESS TYPE

Manufacturing

COUNTRY

Italy

BUSINESS ID

L#20251056

Chemical Parameter	Value
Sodium	2.1~mg./l

The investor will be acquiring a company with availability of the spring, well, historic brand, and necessary ministerial/municipal authorizations.

The subsequent investor will need to invest in the project for the construction of the facilities and plants, and the acquisition of areas already optioned.

The company currently has the availability of all areas, plants, and works for the adduction of the spring and wells. The concession will be owned by the company following an agreement with the municipality.

Industrial Project

The new owners can prepare and execute the entire industrial, operational, and productive project:

- **Restructuring:** The existing building (“Plant A”).
- **New Construction:** A new 3,000 sqm plant (“Plant B”) on an available 6,000 sqm area.

Example Production Forecast (Average Sector Margin: 25%)

Product Type	Potential Units (Annual)	Revenue (Millions)
Glass 750 ml	48 million	€24 million
PET 1500 ml (1,500~bott/h)	300 million	€45 million

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